SIIT

CycleGAN-Based Data Augmentation for Enhanced Remaining Useful Life Prediction under Unsupervised Domain Adaptation

- Annual Conference of the PhM Society 2024 -

Dorian Joubaud, Evgeny Zotov, Ogus Bektas, Sylvain Kubler, Yves LeTraon









Introduction – Predictive Maintenance



Enhance Operational Efficiency

≻Reduce cost



Industry 4.0 manufacturing pipeline



Introduction – Predictive Maintenance



Enhance Operational Efficiency

≻Reduce cost



Industry 4.0 manufacturing pipeline

4



Introduction – Standard ML process







Introduction – Standard ML process





6





Introduction – Standard ML process

7









Introduction – Unsupervised Domain Adaptation (UDA)















Li X., Et al.(2019). *Multi-layer domain adaptation method for rolling bearing fault diagnosis.* Signal processing, 157, 180-197.





Problems:

- Domain alignment might struggle when there is a large gap between source and target domain
- > Real-world data often exhibit high variability in operational conditions and failure modes
- > UDA models risk overfitting to source data when target domain information is insufficient





Problems:

- Domain alignment might struggle when there is a large gap between source and target domain
- > Real-world data often exhibit high variability in operational conditions and failure modes
- > UDA models risk overfitting to source data when target domain information is insufficient

Our work:

Use Data Augmentation to generate realistic synthetic data in the target domains to help UDA to better aligns the domains





Data Augmentation

Artificially generating new data from existing data



Label: Cat



Label: Cat



RUL: 10 Cycles

RUL: 10 Cycles









Data Augmentation – Cycle GAN



Zhu, Jun-Yan, et al. "Unpaired image-to-image translation using cycle-consistent adversarial networks." Proceedings of the IEEE international conference on computer vision. 2017.

- > No need for paired data
- No need for labels







Data Augmentation – Cycle GAN

19



Saravanan, et al. "TSI-GAN: Unsupervised Time Series Anomaly Detection Using Convolutional Cycle-Consistent Generative Adversarial Networks." Pacific-Asia Conference on Knowledge Discovery and Data Mining. Cham: Springer Nature Switzerland, 2023.

Pu, Ziqiang, et al. "Sliced Wasserstein cycle consistency generative adversarial networks for fault data augmentation of an industrial robot." Expert Systems with Applications 222 (2023): 119754.

Schockaert, Cedric, and Henri Hoyez. "Mts-cyclegan: An adversarial-based deep mapping learning network for multivariate time series domain adaptation applied to the ironmaking industry." arXiv preprint arXiv:2007.07518 (2020).



★



Workflow





Experimental setup

Dataset: NASA C-MAPSS

Data	FD001	FD002	FD003	FD004
Engines: Train	100	260	100	249
Engines: Test	100	259	100	248
Op. Conditions	1	6	$\frac{1}{2}$	6
Fault Modes	1	1		2

Table 1. C-MAPSS datasets descriptions (Saxena & Goebel, 2008)

Preprocessing:

- Normalization in [-1;1]
- Sliding window of length 50



Saxena, A., et al. (2008). Damage propagation modeling for aircraft engine run to failure simulation. In 2008 international conference on prognostics and health management (pp. 1–9)





Experimental setup - DANN

Domain Adaptation (1)



Inspired from *Nejjar, Ismail, et al.* "Domain adaptation via alignment of operation profile for Remaining Useful Lifetime prediction." Reliability Engineering & System Safety 242 (2024): 109718.





Experimental setup - CORAL

Domain Adaptation (2)



Sun, Baochen et al. "Correlation alignment for unsupervised domain adaptation." Domain adaptation in computer vision applications (2017): 153-171.





Experimental setup - Metrics



•
$$Score = \sum_{i=1}^{n} e^{\alpha(|\hat{y^i} - y^i|)}$$

where

$$\alpha = \left\{ \begin{array}{ccc} 1/10 & \text{if} & \hat{y^i} - y^i > 0 \\ 1/13 & \text{else} \end{array} \right.$$

Data Augmentation Quality

Lower is better

•
$$W(\mathcal{S}, \mathcal{T}) = \inf_{\gamma \in \Pi(\mathcal{S}, \mathcal{T})} \int_{\Omega^2} D(x_s, x_t) \, d\gamma(x_s, x_t)$$

where $\Pi(S, T)$ is the joint distribution of source and target, D a distance and $\gamma(x_s, x_t)$ represents the amount of "information" transported from x_s in S to x_t in T.





FD004

FD003

FD001

Data

FD002

Results – Data Augmentation Quality

		Engines: Engines: Op. Cond Fault Mod	Train100Test100itions1les1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
		Table 1. C-M 2008)	APSS datasets des	criptions (Saxena & Goebel, $\overline{W}(\mathcal{T}, \mathcal{T}, \mathbf{T})$
		$\frac{\text{Source} \rightarrow \text{Target}}{\text{FD001} \rightarrow \text{FD002}}$	$\frac{W(\mathcal{S}, \mathcal{T})}{0.35}$	$\frac{W(I, I_{aug})}{0.20}$
Source	Target	$\begin{array}{c} FD001 \rightarrow FD003 \\ FD001 \rightarrow FD004 \end{array}$	0.04 0.36	0.09 0 .15
		$\begin{array}{c} FD002 \rightarrow FD001 \\ FD002 \rightarrow FD003 \\ FD002 \rightarrow FD004 \end{array}$	0.35 0.33 0.01	0.23 0.24 0.11
S T		$\begin{array}{c} \text{FD003} \rightarrow \text{FD001} \\ \text{FD003} \rightarrow \text{FD002} \\ \text{FD003} \rightarrow \text{FD004} \end{array}$	0.04 0.33 0.33	0.08 0.14 0.19
Cycle GAN	Augmented Target	$\begin{array}{c} \text{FD004} \rightarrow \text{FD001} \\ \text{FD004} \rightarrow \text{FD002} \\ \text{FD004} \rightarrow \text{FD003} \end{array}$	0.36 0.01 0.33	0.16 0.11 0.10



Source \rightarrow Target	DANN	DANN w/ Aug
$\begin{array}{c} \text{FD001} \rightarrow \text{FD002} \\ \text{FD001} \rightarrow \text{FD003} \\ \text{FD001} \rightarrow \text{FD004} \end{array}$	55.6 (±1.2) 39.8 (±1.5) 46.6 (±2.9)	$56.0 (\pm 2.3) \\ 37.5 (\pm 1.3) \\ 49.2 (\pm 1.7)$
$\begin{array}{c} \text{FD002} \rightarrow \text{FD001} \\ \text{FD002} \rightarrow \text{FD003} \\ \text{FD002} \rightarrow \text{FD004} \end{array}$	$\begin{array}{c} 33.0 \ (\pm 5.8) \\ 44.5 \ (\pm 4.0) \\ 43.6 \ (\pm 1.3) \end{array}$	$\begin{array}{c} 27.1 (\pm 3.7) \\ 42.8 (\pm 2.7) \\ 42.2 (\pm 0.5) \end{array}$
$\begin{array}{c} FD003 \rightarrow FD001 \\ FD003 \rightarrow FD002 \\ FD003 \rightarrow FD004 \end{array}$	$29.2 (\pm 2.9) \\ 57.1 (\pm 0.6) \\ 46.5 (\pm 0.6)$	$\begin{array}{c} \textbf{23.7} \ (\pm 1.9) \\ 57.8 \ (\pm 1.4) \\ \textbf{46.2} \ (\pm 0.4) \end{array}$
$\begin{array}{c} \text{FD004} \rightarrow \text{FD001} \\ \text{FD004} \rightarrow \text{FD002} \\ \text{FD004} \rightarrow \text{FD003} \end{array}$	$ \begin{array}{r} 41.7 (\pm 13.7) \\ 40.0 (\pm 6.9) \\ 40.6 (\pm 2.8) \end{array} $	$\begin{array}{c} 41.1 \ (\pm 7.1) \\ 23.7 \ (\pm 0.9) \\ 38.8 \ (\pm 4.4) \end{array}$

Data	FD001	FD002	FD003	FD004
Engines: Train	100	260	100	249
Engines: Test	100	259	100	248
Op. Conditions	1	6	1	6
Fault Modes	1	1	2	2

Table 1. C-MAPSS datasets descriptions (Saxena & Goebel,2008)

Same Op. Conditions

1 FM -> 2 FM : No improvement







Source \rightarrow Target	DANN	DANN w/ Aug
$\begin{array}{c} \text{FD001} \rightarrow \text{FD002} \\ \text{FD001} \rightarrow \text{FD003} \\ \text{FD001} \rightarrow \text{FD004} \end{array}$	$\begin{array}{c} {\bf 55.6} \ (\pm 1.2) \\ 39.8 \ (\pm 1.5) \\ {\bf 46.6} \ (\pm 2.9) \end{array}$	$56.0 (\pm 2.3) \\ 37.5 (\pm 1.3) \\ 49.2 (\pm 1.7)$
$\begin{array}{c} FD002 \rightarrow FD001 \\ FD002 \rightarrow FD003 \\ FD002 \rightarrow FD004 \end{array}$	$33.0 (\pm 5.8) 44.5 (\pm 4.0) 43.6 (\pm 1.3)$	$\begin{array}{c} 27.1 \ (\pm 3.7) \\ 42.8 \ (\pm 2.7) \\ 42.2 \ (\pm 0.5) \end{array}$
$\begin{array}{c} \text{FD003} \rightarrow \text{FD001} \\ \text{FD003} \rightarrow \text{FD002} \\ \text{FD003} \rightarrow \text{FD004} \end{array}$	$\begin{array}{c} 29.2\ (\pm 2.9)\\ 57.1\ (\pm 0.6)\\ 46.5\ (\pm 0.6)\end{array}$	$\begin{array}{c} \textbf{23.7} (\pm 1.9) \\ 57.8 (\pm 1.4) \\ \textbf{46.2} (\pm 0.4) \end{array}$
$\begin{array}{c} FD004 \rightarrow FD001 \\ FD004 \rightarrow FD002 \\ FD004 \rightarrow FD003 \end{array}$	$ \begin{array}{r} 41.7 (\pm 13.7) \\ 40.0 (\pm 6.9) \\ 40.6 (\pm 2.8) \end{array} $	$\begin{array}{c} 41.1 (\pm 7.1) \\ 23.7 (\pm 0.9) \\ 38.8 (\pm 4.4) \end{array}$

Data	FD001	FD002	FD003	FD004
Engines: Train	100	260	100	249
Engines: Test	100	259	100	248
Op. Conditions	1	6	1	6
Fault Modes	1	1	2	2

Table 1. C-MAPSS datasets descriptions (Saxena & Goebel,2008)

Same Op. Conditions

2 FM -> 1 FM : Improvmement







Source \rightarrow Target	DANN	DANN w/ Aug
$FD001 \rightarrow FD002$	55.6 (± 1.2)	$56.0(\pm 2.3)$
$FD001 \rightarrow FD003$	$39.8(\pm 1.5)$	$37.5 (\pm 1.3)$
$FD001 \rightarrow FD004$	46.6 (±2.9)	$49.2(\pm 1.7)$
$FD002 \rightarrow FD001$	$33.0(\pm 5.8)$	27.1 (± 3.7)
$FD002 \rightarrow FD003$ $FD002 \rightarrow FD004$	$44.5 (\pm 4.0)$ $43.6 (\pm 1.3)$	42.8 (± 2.7) 42.2 (± 0.5)
$FD003 \rightarrow FD001$	29.2(+2.9)	$\frac{23.2(\pm 0.0)}{23.7(\pm 1.9)}$
$FD003 \rightarrow FD002$	57.1 (± 0.6)	$57.8(\pm 1.4)$
$FD003 \rightarrow FD004$	$46.5 (\pm 0.6)$	$46.2 (\pm 0.4)$
$FD004 \rightarrow FD001$	$41.7 (\pm 13.7)$	41.1 (± 7.1)
$FD004 \rightarrow FD002$	$40.0 (\pm 6.9)$	23.7 (± 0.9)
$FD004 \rightarrow FD003$	$40.6(\pm 2.8)$	$38.8 (\pm 4.4)$

Data	FD001	FD002	FD003	FD004
Engines: Train	100	260	100	249
Engines: Test	100	259	100	248
Op. Conditions	1	6	$\frac{1}{2}$	6
Fault Modes	1	1		2

Table 1. C-MAPSS datasets descriptions (Saxena & Goebel,2008)

Single to Multiple Op. Conditions

No improvement / Worsen





30

Source \rightarrow Target	DANN	DANN w/ Aug
$\begin{array}{c} \text{FD001} \rightarrow \text{FD002} \\ \text{FD001} \rightarrow \text{FD003} \\ \text{FD001} \rightarrow \text{FD004} \end{array}$	55.6 (±1.2) 39.8 (±1.5) 46.6 (±2.9)	$56.0 (\pm 2.3) \\ 37.5 (\pm 1.3) \\ 49.2 (\pm 1.7)$
$\begin{array}{c} FD002 \rightarrow FD001 \\ FD002 \rightarrow FD003 \\ FD002 \rightarrow FD004 \end{array}$	$33.0 (\pm 5.8)$ $44.5 (\pm 4.0)$ $43.6 (\pm 1.3)$	$\begin{array}{c} \textbf{27.1} (\pm 3.7) \\ \textbf{42.8} (\pm 2.7) \\ \textbf{42.2} (\pm 0.5) \end{array}$
$\begin{array}{c} FD003 \rightarrow FD001 \\ FD003 \rightarrow FD002 \\ FD003 \rightarrow FD004 \end{array}$	$\begin{array}{c} 29.2 \ (\pm 2.9) \\ 57.1 \ (\pm 0.6) \\ 46.5 \ (\pm 0.6) \end{array}$	$\begin{array}{c} \textbf{23.7} \ (\pm 1.9) \\ 57.8 \ (\pm 1.4) \\ \textbf{46.2} \ (\pm 0.4) \end{array}$
$\begin{array}{c} FD004 \rightarrow FD001 \\ FD004 \rightarrow FD002 \\ FD004 \rightarrow FD003 \end{array}$	$\begin{array}{c} 41.7 \ (\pm 13.7) \\ 40.0 \ (\pm 6.9) \\ 40.6 \ (\pm 2.8) \end{array}$	$\begin{array}{c} 41.1 \ (\pm7.1) \\ 23.7 \ (\pm0.9) \\ 38.8 \ (\pm4.4) \end{array}$

Data	FD001	FD002	FD003	FD004
Engines: Train Engines: Test Op. Conditions Fault Modes	100 100 1	260 259 6 1	100 100 1 2	249 248 6 2

Table 1. C-MAPSS datasets descriptions (Saxena & Goebel,2008)

Multiple to Single Op. Conditions
Improvement (no improvement 2)
(no improvement ?)





Source \rightarrow Target	CORAL	CORAL w/ Aug
$\begin{array}{c} \text{FD001} \rightarrow \text{FD002} \\ \text{FD001} \rightarrow \text{FD003} \\ \text{FD001} \rightarrow \text{FD004} \end{array}$	$\begin{array}{c} 64.0 \ (\pm 4.8) \\ 41.2 \ (\pm 1.7) \\ 55.0 \ (\pm 6.0) \end{array}$	$\begin{array}{c} {\bf 64.0}\ (\pm 1.9)\\ {\bf 39.2}\ (\pm 1.0)\\ 55.5\ (\pm 5.3) \end{array}$
$\begin{array}{c} \text{FD002} \rightarrow \text{FD001} \\ \text{FD002} \rightarrow \text{FD003} \\ \text{FD002} \rightarrow \text{FD004} \end{array}$	$\begin{array}{c} 41.1 \ (\pm 3.3) \\ 42.3 \ (\pm 8.2) \\ 55.3 \ (\pm 6.5) \end{array}$	$42.5 (\pm 1.9) 40.3 (\pm 5.0) 55.2 (\pm 3.0)$
$\begin{array}{c} \text{FD003} \rightarrow \text{FD001} \\ \text{FD003} \rightarrow \text{FD002} \\ \text{FD003} \rightarrow \text{FD004} \end{array}$	$\begin{array}{c} \textbf{46.9} \ (\pm 0.8) \\ 57.0 \ (\pm 3.3) \\ 57.5 \ (\pm 1.3) \end{array}$	$44.4 (\pm 1.6) \\55.7 (\pm 4.1) \\55.4 (\pm 1.8)$
$\begin{array}{l} \text{FD004} \rightarrow \text{FD001} \\ \text{FD004} \rightarrow \text{FD002} \\ \text{FD004} \rightarrow \text{FD003} \end{array}$	$70.6 (\pm 6.7) 46.9 (\pm 3.1) 48.5 (\pm 1.8)$	$\begin{array}{c} {\bf 68.7} \ (\pm 5.4) \\ {\bf 46.3} \ (\pm 2.9) \\ {\bf 46.7} \ (\pm 1.9) \end{array}$

Data	FD001	FD002	FD003	FD004
Engines: Train	100	260	100	249
Engines: Test	100	259	100	248
Op. Conditions	1	6	1	6
Fault Modes	1	1	2	2

Table 1. C-MAPSS datasets descriptions (Saxena & Goebel,2008)

Likely the same conclusions





Thank you!

Contact:



Dorian Joubaud in Doctoral Researcher dorian.joubaud@uni.lu



